# Bar stock thermowell with thread connection

Model: A600 series

Spec. sheet no. AD06-01

#### Service intended

Temperature sensors or indicating type temperature gauges are not directly inserted into the process pipe, unless these are used to measure the outside temperature of process pipe, instead, these are used with thermowells. By using thermowells, sensors and gauges will not interfere with the process line operation, and the users are able to perform the maintenance procedure of the process line more easily. A600 series are seamless round bar type thermowell, and does not contain any welded area by processing the internal area of the round bar. It is designed to be installed onto the process line by using screw created on the thermowell, and normally used in the process line where the pressure and the current exist.





# **Standard features**

# Selection of thermowell

#### ■ Material

In general, the thermowell material chosen for the installation is governed mainly by the corrosion condition the themowell will face. Recommended material for various services are given in the corrosion table.

Occasionally, the material consideration is one of strength rather than corrosion. For example, a stainless steel thermowell may be required for a high pressure water service where otherwise a brass thermowell would be satisfactory from a corrosion standpoint.

#### ■ Insertion

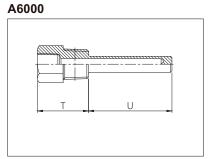
The distance from the end of the well to the underside of the thread or other connection means (Designated as "U") is the insertion length.

# ■ Bore size

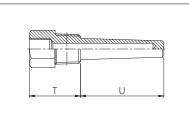
Almost any installation uses several type of temperature measuring instruments.

The selection of a standard bore diameter can produce extreme flexibility within the plant.

# **Structure**

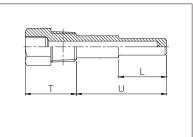


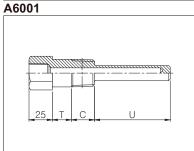


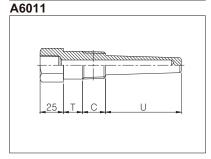


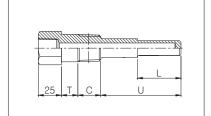


A6021









#### 1. Base model

A6000 Straight bar stock

A6001 Straight bar stock with extension

A6010 Tapered bar stock

A6011 Tapered bar stock with extension

A6020 Stepped bar stock

A6021 Stepped bar stock with extension

# 2. Material of well and material of flange

NXXX Tantalum clad AXXX S25C BXXX 304SS **OXXX** A182F316 **CXXX** 316SS PXXX 304SS + PTFE lining DXXX 304LSS QXXX 316SS + PTFE lining EXXX 316LSS RXXX 304L SS + PTFE coating **FXXX** 310SS SXXX 316L SS + PTFE coating **GXXX** 321SS TXXX Incoloy-800 HXXX 446SS UXXX SSA-S IXXX A182F304 **WXXX** A105 JXXX Inconel 600 XXXX GK-Sic KXXX Hastelloy-C YXXX A182F11

**ZXXX** Others

LXXX Monel MXXX Titanium

Note: Not available for A601 and A602

#### 3. Internal connection

1/2" NPT 0 3/4" NPT 3 ½" PT 4 3/4" PF 1 2 1/2" PF 5 3/4" PT

# 4. Tip outer diameter / Bore size (mm)

Α0 14 / 7 C2 17 / 10 C3 17 / 12 **A1** 14/9 B<sub>0</sub> 16 / 7 D<sub>0</sub> 19/7 **B1** D1 16/9 19/9 B2 16 / 10 D2 19 / 10 C0 D3 19 / 12 17 / 7 C1 17/9 D4 21 / 10

# 5. Process connection size

Α 1/2"

3/4" В

1" С

D 11/4"

11/2"

# 6.Process connection type

AA **NPT** 

AB PT

PF PF

# 7. Insertion length ("U") length (mm)

0	80	8	450
1	100	Α	500
2	150	В	600
3	200	С	700
4	250	D	800
5	300	E	900
6	350	F	1,000
7	400	Z	Other

Note: Please choose a code of next higher length

if applicable length is not.

Actual length shall be specified.

#### 8. Option

0 45 mm

1 Plug and chain (304SS)

2 Plug and chain (316SS)

Note: Actual length shall be specified.

Ε

Sample ordering code

