## Ultra high purity pressure gauge

Model: P810 series (316L type)

Spec. sheet no. PD08-01

#### Service intended

P810 series are specially designed for the ultra-high purity gas distribution system used in a semiconductor, electronic, medical, biotechnology, and pharmaceutical industry.









#### **Nominal diameter**

35 (1½"), 50 (2") and 63 mm (2½")

#### Accuracy

Grade A: 50 (2") and 63 mm (21/2")

Grade B: 35 (1½"), 50 (2") and 63 mm (2½")

## Scale range

-0.1 ~ 0 to 0 ~ 28 MPa

## Working pressure

Steady pressure : 75% of full scale value Fluctuating pressure : 67% of full scale value

### Working temperature

Ambient : -40 ~ 65°C Fluid : Max. 100°C

#### **Temperature effect**

Accuracy at temperature above and below the reference temperature (20°C) will be effected by approximately  $\pm 0.4\%$  per 10°C of full scale



#### Standard features

#### **Pressure connection**

Type 316L SS electropolished low mount or center back mount surface finish Ra≤0.25 µm

- 1/4" NPT male thread
- VCR® male or female face seal fitting

#### **Pressure element**

Type 316L stainless steel <6 MPa : C-type bourdon tube ≥6 MPa : Helical type bourdon tube

#### Case

Type 304 stainless steel, Electropolished with pressure relief

### **Cover and window**

Twist-lock polycarbonate

#### Movement

Stainless steel

#### Dial

White aluminium with pointer stop pin With black/red lettering, Dual pressure scale (bar/psi)

#### Pointer

Black painted aluminium alloy

### Helium leak rate

Tested to confirm leakage rates of less than  $10^{\circ}$  mbar •  $\ell$  /sec

#### **Optional**

100 mm: P252 dimension



Sample

ordering code

#### 1. Base model

P810 Ultra high purity gauge (316L type)

## 2. Nominal diameter and mounting type

**M** 35 mm (1½")

**1** 50mm (2")

**2** 63 mm (2½")

## 3. Type of mounting

A Low mount (LM)

F Center back mount (CBM)

I Center back connection, flush, case center mounting plate with bracket (Only available with diameter 50 mm)

## 4. Accuracy

3 Grade A: 50 and 63 mm only available

4 Grade B: 35, 50 and 63 mm

## 5. Connection type

CD 1/4" NPT (Male)

**SF** Swivel female face seal

SM Swivel male face seal

TW Tube welding

#### 6. Unit

**H** bar

I MPa

#### 7. Range

**XXX** Refer to pressure range table

## 8. Pressure connection material and dials color

4 316L SS and 2 colors

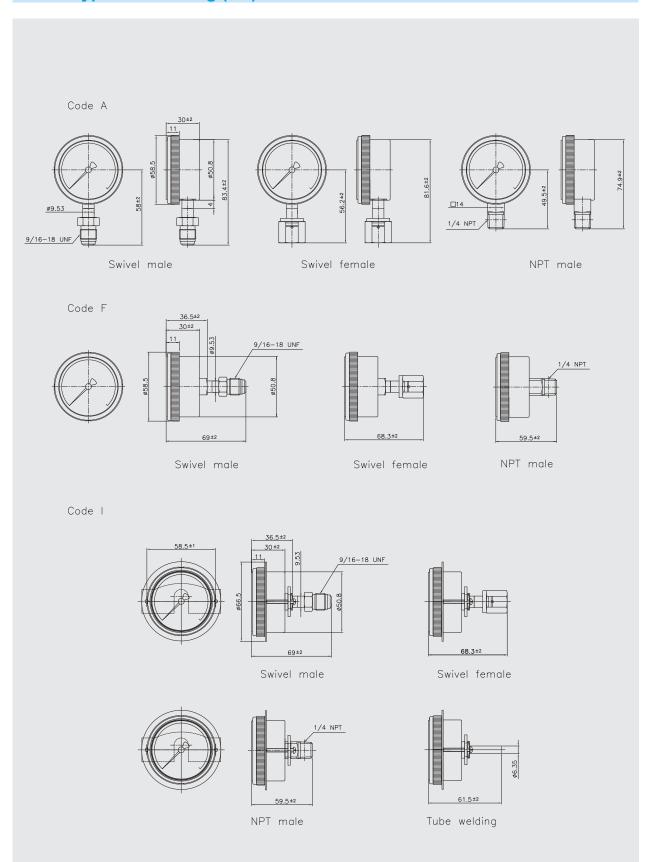
8 316L SS and 3 colors

## 9. Options

0 None

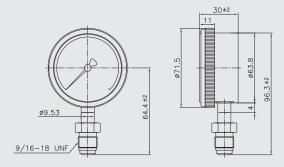
1 Accessories

## P810 : Type of mounting (1/2)

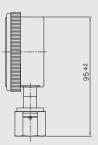


## P810: Type of mounting (2/2)

#### Code A

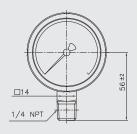


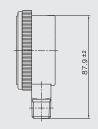




Swivel male

Swivel female

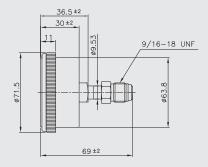


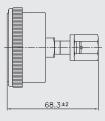


NPT male

Code F



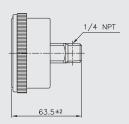




Swivel male

Swivel female





NPT male



# Range table

Range and code	Unit and code		Nominal diameter	
	H : bar	I : MPa	50 mm	63 mm
026	-1 ~ 0	-0.1 ~ 0	X	0
041	0 ~ 1	0 ~ 0.1	Χ	0
133	0 ~ 1.6	0 ~ 0.16	Χ	0
042	0 ~ 2	0 ~ 0.2	0	0
134	0 ~ 2.5	0 ~ 0.25	Χ	0
043	0~3	0 ~ 0.3	0	0
044	0 ~ 4	0 ~ 0.4	0	0
045	0 ~ 6	0 ~ 0.6	0	0
047	0 ~ 10	0~1	Ō	0
050	0 ~ 15	0 ~ 1.5	Ō	<u> </u>
143	0 ~ 16	0 ~ 1.6	0	0
051	0 ~ 20	0 ~ 2	Ō	0
052	0 ~ 25	0 ~ 2.5	0	0
054	0 ~ 35	0 ~ 3.5	0	0
151	0 ~ 40	0 ~ 4	0	 O
055	0 ~ 50	0 ~ 5	0	0
056	0 ~ 60	0~6	O	0
057	0 ~ 70	0 ~ 7	0	0
058	0 ~ 100	0 ~ 10	0	<u> </u>
059	0 ~ 150	0 ~ 15	O	0
060	0 ~ 160	0 ~ 16	O	<u>0</u>
062	0 ~ 250	0 ~ 25	0	0
027	-1 ~ 1	-0.1 ~ 0.1	0	 O
127	-1 ~ 1.6	-0.1 ~ 0.16	X	 O
028	-1 ~ 2	-0.1 ~ 0.2		 0
029	-1 ~ 3	-0.1 ~ 0.3	0	 O
030	-1 ~ 4	-0.1 ~ 0.4	<del></del> 0	 O
010	-1 ~ 5	-0.1 ~ 0.5	0	0
031	-1 ~ 6	-0.1 ~ 0.6		 0
014	-1 ~ 9	-0.1 ~ 0.9	0	 0
032	-1 ~ 10	-0.1 ~ 1		
032	-1 ~ 10 -1 ~ 15	-0.1 ~ 1.5	<u>O</u>	0 0
033	-1 ~ 13 -1 ~ 20	-0.1 ~ 2	0	0
034	-1 ~ 20 -1 ~ 25	-0.1 ~ 2 -0.1 ~ 2.5	X	 0

O : Available X : Not available

